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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/075,975	02/14/2002	Chia-hung Chen	5657	9230
7	590 02/13/2004		EXAMINER	
David L. Hedden			LIN, ING HOUR	
ASHLAND IN P.O. Box 2219			ART UNIT	PAPER NUMBER
Columbus, OH 43216			1725	
			DATE MAH ED: 02/12/200	4

Please find below and/or attached an Office communication concerning this application or proceeding.

			16			
	Application No.	Applicant(s)	V-			
	10/075,975	CHEN ET AL.	•			
Office Action Summary	Examiner	Art Unit				
	Ing-Hour Lin	1725				
The MAILING DATE of this communica Period for Reply	tion appears on the cover sheet wi	th the correspondence address				
A SHORTENED STATUTORY PERIOD FOR THE MAILING DATE OF THIS COMMUNICA - Extensions of time may be available under the provisions of 3 after SIX (6) MONTHS from the mailing date of this communic - If the period for reply specified above is less than thirty (30) did of the period for reply is specified above, the maximum statute Failure to reply within the set or extended period for reply will, Any reply received by the Office later than three months after earned patent term adjustment. See 37 CFR 1.704(b).	ATION. 7 CFR 1.136(a). In no event, however, may a rection. ays, a reply within the statutory minimum of third by period will apply and will expire SIX (6) MON. by statute, cause the application to become AE	eply be timely filed by (30) days will be considered timely. THS from the mailing date of this communication	ion.			
Status						
1) Responsive to communication(s) filed of	on <u>01 February 0214</u> .					
2a) This action is <b>FINAL</b> . 2b)						
3) Since this application is in condition for	•	is				
closed in accordance with the practice	under Ex parte Quayle, 1935 C.D	. 11, 453 O.G. 213.				
Disposition of Claims						
4)⊠ Claim(s) <u>1-17</u> is/are pending in the app	lication.					
4a) Of the above claim(s) is/are v	withdrawn from consideration.	•				
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-17</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction	n and/or election requirement.					
Application Papers	\					
9) The specification is objected to by the E	xaminer.					
10) The drawing(s) filed on is/are: a)	☐ accepted or b)☐ objected to	by the Examiner.				
Applicant may not request that any objectio	-···	, ,				
Replacement drawing sheet(s) including the	•	, , ,	• •			
11) ☐ The oath or declaration is objected to by	y the Examiner. Note the attached	Office Action of form P10-152.				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for a) All b) Some * c) None of:  1. Certified copies of the priority does		119(a)-(d) or (f).				
2. Certified copies of the priority do		polication No.				
3. Copies of the certified copies of t						
application from the International	· · · · · ·	· ·				
* See the attached detailed Office action for	or a list of the certified copies not	received.				
Attaches ant/a)			°			
Attachment(s)  1) Notice of References Cited (PTO-892)	4) Interview S	summary (PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-	.948) Paper No(s	s)/Mail Date				
<ol> <li>Information Disclosure Statement(s) (PTO-1449 or PTO Paper No(s)/Mail Date <u>0205</u>.</li> </ol>	D/SB/08) 5) ☐ Notice of Ir 6) ☐ Other:	nformal Patent Application (PTO-152) —·				

Application/Control Number: 10/075,975

Art Unit: 1725

## **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

1. Claim 17 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In claim 17, is "a round" a typo of --around--?

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claim 1 is rejected under 35 U.S.C. 103(a) as being unpatentable over Wagner et al in view of Heitz et al.

Wagner et al (col. 11, lines 42+) teach the claimed polyisocyanate composition which contains the claimed N,N'- carbodiimide groups and which is stable in storage, wherein the wt%

Application/Control Number: 10/075,975

Art Unit: 1725

of carbodiimide in the polyisocyanate composition (mixture) is 0.5 - 3. Wagner et al fail to teach the use of monomeric carbodiimide.

However, Heitz et al (col. 2, lines 51+) teach the use of monomeric carbodiimide for the purpose of enhancing the hydrolysis resistance of the composition. It would have been obvious to one having ordinary skill in the art to provide Wagner et al the use of monomeric carbodiimide as taught by Heitz et al in order to enhance the hydrolysis resistance of the composition.

5. Claims 2-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wagner et al in view of Heitz et al and further in view of Shah.

Wagner et al in view of Heitz et al fails to teach the use of diphenylmethylene diisocyanate (MDI).

However, Shah (col. 5, lines 39+) teaches the use of diphenylmethylene diisocyanate (MDI) for the purpose of meeting the mutual compatibility with carbodiimide and improving the mechanical property of the composition. It would have been obvious to one having ordinary skill in the art to provide Wagner et al in view of Heitz et al the use of diphenylmethylene diisocyanate (MDI as taught Shah in order to meet the mutual compatibility with carbodiimide and improve the mechanical property of the composition.

6. Claims 5-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Skoglund in view of Wagner et al and further in view of Heitz et al.

Skoglund (col. 2, lines 25+) teaches a polyurethane-forming foundry binder system, comprising a phenolic resin component and a polyisocyanate component, where the polyisocyanate component contains an ortho ester. The invention also relates to foundry mixes

Art Unit: 1725

prepared from the binder and an aggregate, as well as foundry shapes prepared by the no-bake and cold-box processes. The foundry shapes are used to make metal castings. Skoglund fails to teach the use of monomeric carbodiimide in the claimed polyisocyanate component.

However, Wagner et al in view of Heitz et al teach the claimed monomeric carbodiimide in the claimed polyisocyanate, the claimed N,N'-carbodiimide groups and the wt% of carbodiimide in the polyisocyanate composition (mixture) is 0.5 - 3 in paragraph 4 for the purpose of improving hydrolysis and mechanical property of polyisocyanate composition. It would have been obvious to one having ordinary skill in the art to provide Skoglund the use of monomeric carbodiimide as taught by Wagner et al and Heitz et al in order to enhance the hydrolysis resistance and mechanical property of the polyisocyanate composition, foundry binder system, foundry mixes and shapes.

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ing-Hour Lin whose telephone number is (571) 272-1180. The examiner can normally be reached on M-F (8:00-5:30) Second Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0651.

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I.-H.L

02-06-04

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